



FORGING PERFECTION MACHINING EXCELLENCE



Industry leader in the manufacture of **Forged, Welded and CNC Machined Components** for the Indian and global market.



Ramco Steels

Ramco Steels Pvt. Ltd. is a trusted global manufacturer of forged and CNC-machined components used in Automotive, Agriculture & Off-highway, Construction Equipment & Motion Control, Railway, Mining and Light Engineering Sectors, catering to the diverse, evolving needs of leading international brands.

Founded as a family-owned enterprise in 1994, and led by the visionary Mr. B.M. Mittal, Ramco has grown into a 1,600 strong team across 6 world-class plants in Faridabad, with bonded customs warehousing in Europe.

With global reach, robust financials, and strong supplier partnerships, Ramco delivers scale, speed, and reliability, ensuring reduced lead times, competitive pricing, and cutting-edge technology at every step.



1600

Dedicated Manpower



06 World Class

Manufacturing Plants



03

Warehouses



30+

Years of Excellence



24000 Tons

Annual Production

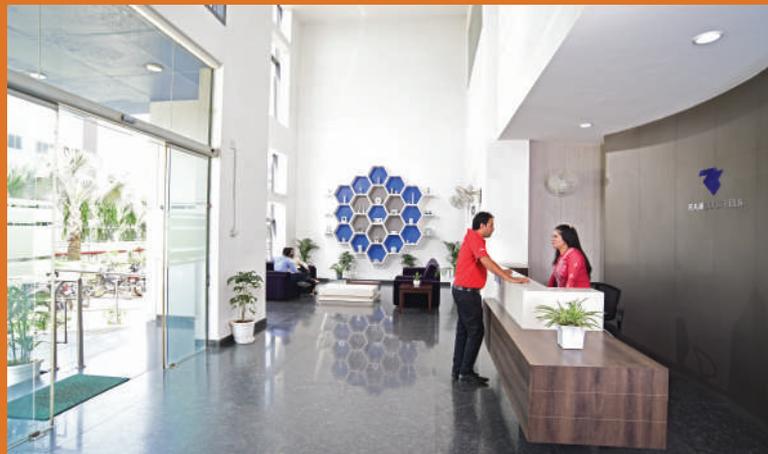


Vision

To be a global leader in forging, welding, and machining through innovation, skilled talent, and advanced technology.

Mission

To deliver precision-engineered components with quality, reliability, and sustainability at the core of everything we do.



Certifications

ISO 9001:2015 QMS

IATF 16949:2016 QMS

ISO 14001:2015 EMS

ISO 45001:2018 OHS

EN ISO 3834-2:2021 Welding

EN 15085-2:2020 CL1 Railway Components

D&B D-U-N-S # 91-676-8351



Future Plans

Ramco aims to double its revenue to **Euro 100 million** by 2029-30 by both organic and inorganic means. We are setting up additional manufacturing facilities for new product verticals so that we can move up the value chain in manufacturing.



Infrastructure

At Ramco, every component undergoes a meticulously controlled production journey – from raw material procurement to final packing – ensuring precision, reliability, and consistency at every stage.

Forging

Handling high-volume production of critical-customized components, our forging facility houses **Mechanical Forging Presses (300 to 2500 Tons), Electric Screw Presses (630 to 1000 Tons), Ring Rolling Machines (Diameter 175 to 500 mm) and Belt Drop Hammers (3.3 Tons).**

Cold Forging Presses (up to 600 Tons) further enhance our capacity for lightweight, high-strength steel and aluminium parts.



Heat Treatment

Our state-of-the-art heat treatment facility offers a comprehensive range of SCADA-controlled processes, which include **Normalizing, Isothermal Annealing, Spheroidizing, Quenching & Tempering, Induction Hardening, Soft Carburizing, Case Carburizing, Plasma Ion Nitriding and T6 Tempering** (for Aluminium alloys).

Machining

With a fleet of over **400 CNC Turning machines and Milling machines (4th and 5th axis)**, we manufacture a wide range of products ranging from **0.2 to 450 kilograms**, and with lengths up to **3 metres**.



Our **7-axis Mazak Integrex® Mill-turn machines** offer unparalleled flexibility and precision, enabling complex machining operations in a single setup.

Our machine shop also offers **Deep-hole Drilling, Broaching, Spline Rolling, Vertical Honing, Cylindrical Grinding, Vibratory Polishing, Lapping, and Robotic MAG Welding**, providing a complete, end-to-end solution.

Surface Treatment

Ramco provides a range of surface treatments, including **Electro Galvanizing, Zinc Nickel Plating, Phosphating, Ultrasonic Washing, KTL Coating, Powder Coating and Painting**, ensuring enhanced component durability and performance.





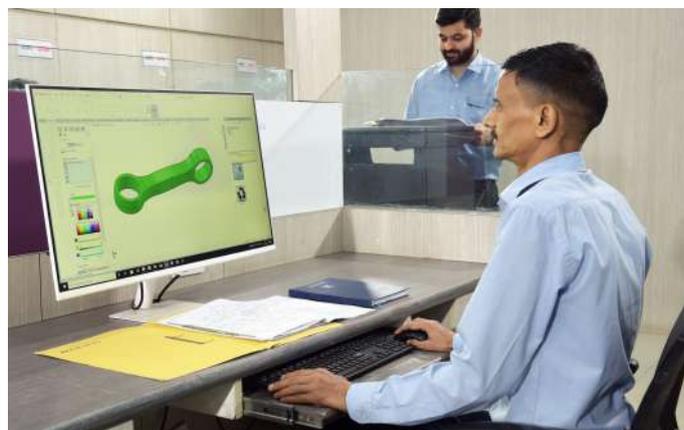
Engineering

Our Engineering division drives innovation, exploring new technologies and refining existing products to meet evolving customer needs and industry standards.

Design and Development

Ramco's dynamic innovation centre houses a talented team of engineers adept at new product development, prototyping, and re-engineering.

Utilizing advanced 3D design and simulation softwares such as **SolidEdge®**, **AutoCAD®**, **QForm®**, **SolidCAM®**, and **GearPro®**, this team rapidly and accurately converts concepts into precisely engineered products.





Tool Room

Our advanced tool room is equipped with cutting-edge **CNC Turning/Milling** and conventional machinery. This enables in-house design and manufacture of high-precision **closed dies for hot and cold forging, fixtures and gauges.**

Quality

Ramco guarantees the superior quality of every product through rigorous inspections at each step of the manufacturing process, from first part approval to end-to-end traceability, all seamlessly orchestrated by our comprehensive ERP system and evidenced with dimensional and 3.1 reports for each supply.

Our state-of-the-art inspection infrastructure boasts latest 3D Coordinate Measuring Machines, VMM, Roundness Testers and Contour Measuring Machines.



Testing

The metallurgical laboratory is armed with the complete range of testing equipment, including **Spectrometer, UTM, Metallurgical Microscope with Image Analyzer, Jominy Hardenability Apparatus, Brinell/Rockwell/Vickers Hardness Testers, Impact Tester, Magnetic Crack Detector, Eddy Current & Ultrasonic Tester and Salt Spray Test Chamber.**



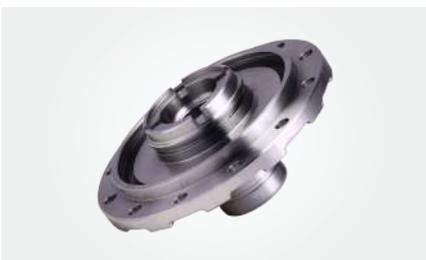
Products

We manufacture a wide range of customized forged, welded, casted and machined components tailored for the diverse needs of key industries, including Automotive, Agriculture & Off-highway, Construction Equipment & Motion Control, Railway, Mining and Light Engineering Sectors.

Automotive



Agriculture & Off-Highway



Construction Equipment & Motion Control



Railway



Corporate Social Responsibility

Our commitment to corporate social responsibility is deeply embedded in our values – reflecting our responsibility towards people, communities, and the planet. Through a wide range of initiatives, we aim to create meaningful, long-lasting impact.



Old Age Home

We believe that every individual deserves to live with dignity, respect, and comfort—especially our elders.

We proudly extend our support to old age homes that provide shelter, healthcare, and companionship to senior citizens.



Girls Education

At Ramco, we are deeply committed to driving sustainable change by supporting girls' education.



Tribal Upliftment

We actively support science education and informal learning programs in underserved rural and tribal communities.



Environment

Our ESG initiatives include installing solar energy systems, maintaining green belts, and implementing rainwater harvesting systems at our facilities.



Skill Development

We invest in our people through structured training programs at our in-house DOJO facility, designed to enhance skills and promote continuous improvement.



Health

We organize regular health camps in rural areas to provide free medical checkups and essential care.



Clients

Our global clientele includes prominent industry leaders who trust our quality, reliability, and expertise. With dedicated warehousing in Western Europe, we offer flexible FOB, CIF and DAP Incoterms for guaranteed on-time global delivery. Awards for Best Supplier, Zero PPM, and Excellence in Hot Forging, underscore our commitment to client satisfaction.



SCHAEFFLER





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