

C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

TÜVRh/15085/CL1/731/21/1A2

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

Ramco Steels Pvt. Ltd.
Plot No - 94, Sector 68, IMT
Faridabad - 121004, Haryana
India

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P
in the range indicated in the annex.

validity: 2026-04-27 until 2027-04-12

Cologne, 2026-04-27
Place and date of issue

Lead auditor: B.Eng. SUBBIAH


Dipl.-Ing. MAKOWKA
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

Scope of the certificate

TÜVRh/15085/CL1/731/21/1A2

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 3 - 10 mm	BW, automatic
	1.1/3.1	t = 3 - 18 mm	FW, fully mechanized
	1.2	t = 2 - 51 mm	FW, fully mechanized
		t ≥ 5 mm	FW, automatic
		t = 6 - 33 mm	BW, automatic
		D ≥ 61 mm	
		t = 7 - 15 mm	BW, fully mechanized
		D ≥ 61 mm	
	1.2/1.3	t ≥ 3 mm	FW, automatic
	1.3	D ≥ 57 mm	
		t = 3 - 12 mm	FW, partly mechanized
	2.2/5.1	t = 7 - 30 mm	BW, automatic
141	23	t = 3 - 24 mm	BW, manually
		t = 3 - 24 mm	FW, manually
	8	t = 1.5 - 6 mm	BW, manually
		t = 2 - 6 mm	FW, manually
142	1.2	t = 1 - 12 mm	FW, manually

Area of Application:

- New build of rail vehicles and their components
 - Wheelset mountings, axle boxes, spring supports, shock absorbers, anti-vibration system and dampers
 - Brake equipment (magnetic track brake, brake rods, brake triangles, brake cylinders, brake cross beams)
 - Exterior traction and power equipment (attachment for traction motor)
 - Finishing welding of castings within components indicated above

Responsible welding coordinator(s):

Javed Afaque, Level A (IWE) [external]

born: 1962-12-21

1st deputy(ies) of the responsible welding coordinator(s):

Hamid Mohammad, Level C

born: 1986-12-14

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

Scope of the certificate

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Others deputies:

Satender Gautam, Level C

born: 1989-01-16

Remarks:

The welding coordinator Javed Afaq is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜVRh/15085/CL1/731/21/1A2

General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany